Tunneling with KEPServerEX

Part One of Our Webinar Series “KEPServerEX: Beyond Device Communications”
Agenda

1. What is Tunneling?
2. What Makes a Great Tunneling Protocol?
3. Tunneling with KEPServerEX
4. Summary
What is Tunneling?

What does “tunneling” mean in this context?

Creating a communications path between two points through barriers
What Does a Tunnel Look Like?

Communication Barriers
(Firewalls, routers, other networks, the Internet)

Legend

- Client Protocol
- Tunneling Protocol
- Device or Data Source Protocol

Client App (SCADA, HMI, Database, etc.)
Client-side Tunneling App

Server-side Tunneling App
Data Source
What is Tunneling?
What would someone want to tunnel?

Enable communications across networks, routers, and Firewalls (i.e. the Internet)

Perhaps to:
• Allow an OPC DA client on one network to talk to a device or an OPC DA server on a different network
• Allow a non-OPC client on one network to talk to a device or OPC DA server on a different network
• Enable a device on one network to exchange data with a device on another network

Add security to communications
• Some protocols are open and understandable by anyone with the protocol guide (like Modbus RTU)
## What Makes a Great Tunneling Product?

<table>
<thead>
<tr>
<th>Feature</th>
<th>Requirements and Benefits</th>
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<tbody>
<tr>
<td>Easy Setup</td>
<td>Users shouldn't have to work with something as difficult as DCOM in order to avoid working with DCOM</td>
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<tr>
<td>Robust Client Interfaces</td>
<td>Users might want to tunnel a protocol other than OPC DA (maybe DDE, SuiteLink, etc.)</td>
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<tr>
<td>Robust Device Support</td>
<td>Users might benefit if their server-side application talked to PLCs and other data sources</td>
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<tr>
<td>Multi-Threaded</td>
<td>• Ability to handle multiple client-side connections without performance degradation</td>
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<td></td>
<td>• Ability to handle multiple server-side connections without performance degradation</td>
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<td>Scalable</td>
<td>• Consistent performance for large and small data sets</td>
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<td>• Ability to tunnel to multiple targets from a single application</td>
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<td></td>
<td>• Configuration options to finely tune performance</td>
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<tr>
<td>Robust Diagnostics</td>
<td>Server-side and client-side diagnostic tools to make troubleshooting easier</td>
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</table>
Tunneling with KEPServerEX
Tunneling with KEPServerEX

Communication Barriers
(Firewalls, routers, other networks, the Internet)

Legend

Client Protocol (OPC DA, OPC .NET, OPC XML-DA, DDE, SuiteLink, NIO, etc.)

OPC UA

Device or Data Source Protocol

Client App (SCADA, HMI, Database, etc.)

KEPServerEX with OPC UA Client Driver

KEPServerEX with OPC UA Server Endpoint

Data Source
Tunneling with KEPServerEX
Tunnel in Action: Report Data by Exception

Communication Barriers
(Firewalls, routers, other networks, the Internet)

Legend

Client Protocol
(OPC DA, OPC .NET, OPC XML-DA, DDE, SuiteLink, NIO, etc.)

OPC UA Protocol

Device Protocol

OPC UA Publish Request & Response

Device Data

Device Read
Tunneling with KEPServerEX

Tunnel in Action: Report Data by Exception

Communication Barriers
(Firewalls, routers, other networks, the Internet)

Legend
- Client Protocol
  (OPC DA, OPC .NET, OPC XML-DA, DDE, SuiteLink, NIO, etc.)
- OPC UA Protocol
- Device Protocol

Client App
(SCADA, HMI, Database, etc.)

KEPServerEX with OPC UA Client Driver

KEPServerEX with OPC UA Server Endpoint

PLC or other data source
Tunneling with KEPServerEX

Tunnel in Action: Polling

Communication Barriers
(Firewalls, routers, other networks, the Internet)

Legend

Client Protocol
(OPC DA, OPC .NET, OPC XML-DA, DDE, SuiteLink, NIO, etc.)

OPC UA Protocol

Device Protocol

OPC UA Read Request & Response

Device Data

Device Read
Tunneling with KEPServerEX

Tunnel in Action: Polling

Communication Barriers
(Firewalls, routers, other networks, the Internet)

Legend

- **Client Protocol**
  - (OPC DA, OPC .NET, OPC XML-DA, DDE, SuiteLink, NIO, etc.)
- **OPC UA Protocol**
- **Device Protocol**
- **OPC UA Read Request & Response**
- **Device Data**
- **Device Read**

Client App
(SCADA, HMI, Database, etc.)

KEPServerEX with OPC UA Client Driver

KEPServerEX with OPC UA Server Endpoint

PLC or other data source
Tunneling with KEPServerEX

Robust Client Interfaces

Client interface support includes OPC DA, OPC UA, OPC AE, OPC .NET, OPC XML-DA, SNMP, SuiteLink/FastDDE, DDE, NetDDE, iFIX PDB/NIO, Oracle MES/MOC Batch API, and OPC HDA (coming soon)
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Robust Device Support

KEPServerEX offers over 150 drivers that support over 300 unique communications protocols

Client Interfaces

Protocol Drivers

- Allen-Bradley
- Siemens
- Mitsubishi
- Omron
- ABB
- GE/Fanuc
- Yokogawa
- BACnet
- DNP3
- Modbus
- And many more..
Tunneling with KEPServerEX

Multi-Threaded

The KEPServerEX Communications Platform is highly multithreaded

- Each client connection is assigned its own thread
- Each OPC group or subscription that an OPC client adds is assigned its own thread
- Each Channel in the KEPServerEX project is assigned its own thread

**Multithreading Increases Performance and Stability!**
Tunneling with KEPServerEX

Scalable

A single copy of KEPServerEX can scale to communicate to hundreds of clients, thousands of devices, and millions of tags.

Client Interfaces

- Client #1
- Client #2
- Client #3
- Client #4
- Client #5
- Client #6
- Client #7
- Client #8
- Client #9
- Client #10
- Client #11
- Client #12
- Client #13
- Client #14
- Client #15
- Client #16
- Client #17
- Client #18
- Client #19
- Client #20

Broker

Protocol Drivers

- Channel #1 (Mitsubishi Ethernet)
- Channel #2 (OPC UA Client)
- Channel #3 (ControlLogix Eth.)
- Channel #4 (Modbus RTU)
- Channel #5 (BACnet/IP)
- Channel #6 (Siemens Ethernet)
- Channel #7 (IEC 61850 MMS)
- Channel #8 (Omron FINS Eth.)
- Channel #9 (DNP3 Master Eth.)
- Channel #10 (Mitsubishi Ethernet)
- Channel #11 (OPC DA Client)
- Channel #12 (ControlLogix Eth.)
- Channel #13 (Modbus RTU)
- Channel #14 (BACnet/IP)
- Channel #15 (Siemens Ethernet)
- Channel #16 (IEC 61850 MMS)
- Channel #17 (Omron FINS Eth.)
- Channel #18 (DNP3 Master Eth.)
- Channel #19 (IEC 61850 MMS)
- Channel #20 (… thousands more …)

… millions of tags …
KEPServerEX includes OPC DA server communication diagnostics, OPC UA server connection diagnostics, channel and device-level communication protocol diagnostics, and robust server event logging.
Tunneling with KEPServerEX

A KEPServerEX solution can be configured in five easy steps:

1. KEPServerEX is installed on the OPC DA client machine
2. KEPServerEX is installed on the OPC DA server machine
3. An OPC UA server endpoint is configured in KEPServerEX on the server machine
4. The OPC UA Client Driver is configured in KEPServerEX on the client machine
5. Tag databases are imported on the server machine and client machine
System and Product Requirements
Tunneling with KEPServerEX

Required Products:

**Client-side Tunnel Components**
- 1 x OPC UA Client Driver
- 1 x KEPServerEX Platform
  (provided for free with purchase of driver or plugin)

**Server-side Tunnel Components**
- 1 x Driver or Plugin
- 1 x KEPServerEX Platform
  (provided for free with purchase of driver or plugin)
Tunneling with KEPServerEX

System Requirements:

**Client-side Tunnel Components**

- KEPServerEX Platform 1
- 200 MB Disk Space
- 2 GHz Processor
- 1 GB RAM

**Server-side Tunnel Components**

- KEPServerEX Platform 2
- 200 MB Disk Space
- 2 GHz Processor
- 1 GB RAM
Summary
KEPServerEX: A Great Tunneling Product

- **Easy Setup**
- **Robust Client Interfaces**
- **Robust Device Support**
- **Multi-Threaded**
- **Scalable**
- **Diagnostic Tools**

A KEPServerEX solution can be configured in five easy steps

KEPServerEX includes nearly a dozen client interfaces

KEPServerEX offers over 150 drivers that support over 300 unique communication protocols

The KEPServerEX Communications Platform is highly multi-threaded

A single copy of KEPServerEX can scale to communicate to hundreds of clients, thousands of devices, and millions of tags

KEPServerEX includes OPC DA server communication diagnostics, OPC UA server connection diagnostics, channel and device-level communication protocol diagnostics, and robust server event logging
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