

Latest news about OPC UA (and OPC Foundation)



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SPONSORS:



























Agenda

- Organization
- Technology: Status & roadmap
 - Field Initiative
 - Cloud Initiative
- Collaborations & Information Models
- Other News
- Call for Actions



OPC Foundation https://opcfoundation.org

- Vision
 - Secure & reliable
 - Vendor, platform, and domain agnostic
 - interoperability from sensor to enterprise and beyond
- Global Profile
 - Non-profit organization (founded 1995)
 - Companies from Automation & IT
 - Internationally recognized: OPC UA is IEC62541
- Deliverables
 - Specifications: openly available



- Tools and code examples: <u>open</u> source for faster, easier adoption (AnsiC/C++, C# .NET Standard, Java)
- Certification: OPC Labs <u>open</u> to everyone
- Marketing: Evangelize solution in various markets
- Ecosystem with toolkits and education
- Modern IPR policy

Organizational Overview

Membership: 896 (Status: Nov 28th, 2022)



Board of Directors (elected for 2021/2022)

Microsoft Honeywell Rockwell SAP Yokogawa Schneider Siemens Mitsubishi ABB

Beckhoff Ascolab Emerson





OPC Unified Architecture



Largest Ecosystem for Cross-domain Industrial Interoperability



OPC World

Nov 12th, 2021: 850 members

Nov 12th, 2022: 896 members (10 from Finland)

→ 46 new members within 1 year



OPC Foundation Members Norway

Company	Country
Bazefield AS	Norway
Cody AS	Norway
Cybernetica AS	Norway
ecco it	Norway
Equinor ASA	Norway
IPJ AS	Norway
ITIS AS	Norway
Kongsberg Maritime A/S	Norway
Malthe Winje Automasjon AS	Norway
Prediktor AS	Norway
<u>Proserv</u>	Norway
Rocketfarm AS	Norway
<u>Searis</u>	Norway



OPC Foundation Members Finland

Company	Country	
<u>Augumenta</u>	Finland	
Brightly Works Oy	Finland	
Neste Engineering Solutions Oy	Finland	
Prosys OPC Ltd	Finland	
Syncron Tech Oy	Finland	
Synopsys Finland Oy	Finland	
Tampere University	Finland	
Valmet Automation Oy	Finland	
Wapice Ltd	Finland	
Wärtsilä Finland Oy		



OPC Foundation: Status on legal topics

Trademark expansion

- Additional protections for OPC UA application for OPC UA wordmark filed in US & EU
- Applications filed for OPC Foundation name and logo
 OPC UA wordmark and OPCF Certification logo in CN, IN & JP

Key legal activities

- Legal audit: Review & reconciliation of all key OPCF template documents and agreements
- China: Application to establish formal Representative Office ongoing
- IPR Common Principles
 - Goal: ensure that all implementers of jointly-developed specifications can get RAND-Z (royalty free) licenses to essential patents
 - Some org IPR polices do not ensure this
 - OPCF solution: all participants in joint efforts agree to MOCA
 - Proposal for future: Align key orgs around "IPR Common Principles" (min. RAND-Z)



Events 2022: Example Achema 2022

- 324sqm booth!.. but in vacation time lot of partners canceled
- Partners: Member Siemens and associations VDMA, FDT, Open Process Automation Forum, COPA
- Huge areas for
 - Technology
 - Field
 - Cloud
 - Collaborations

2 hours "OPC Day"





OPC UA:

Exclusively selected by major process industry initiatives

Sync meeting happened in Berlin 2022

OPC UA Adaption in Process Industry

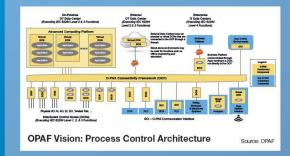
Associations selected OPC UA as their communication framework

Open Process Automation Forum (OPAF)



Mission

 Creating an open standards-based interoperable, portable, secure automation process control architecture



O-PAS is leveraging OPC UA

Version	Year	Thoma	O-PASM	Bublect	Referenced Standards
V1	2019	Interoperability	Part 1	Technical architecture	IEC 62264 (ISA-95)
V2	2020	Configuration Portability	Part 2	Security	IEC 02443 (ISA-98)
V2.1	2021	Control Functionality	Part 9	Profiles	n.a.
V9 TBD	Application Fortsbilly System Orchestration 8. Physical Platform (Hardware)	Part 4	Connectivity Framework	IEC 62541 (OPC UA)	
		Part 5	Bystem management	DMTF (Rection)	
		Part 0	Information and Exchange Models	IEC 62541 (OPC UA) IEC 62714 (AutomationAL) IEC 62662 (BA-1 E.2) IEC 61101-9 IEC 61466	
		Port 7	Physical platform	TBD	
			Port 0	Application Portability	TBD
			Part 0	Bystem Orchestration	TBD

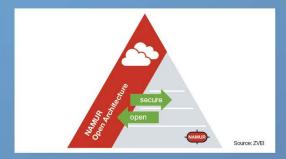
- Open heterogeneous multi-vendor control system
- OPC UA models used for connectivity framework and throughout for alarms, function blocks, information exchange, and execution engines

NAMUR Open Architecture (NOA)

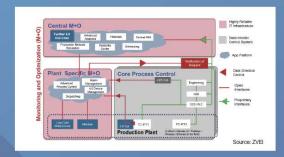


Mission

 Make production data easily and securely usable for plant and asset monitoring as well as optimization



NOA is leveraging OPC UA

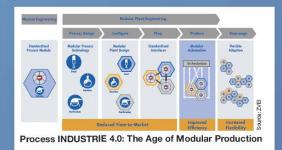


 OPC UA is the desired communication technology in NOA to connect the Core Process Control to Plant Monitoring and Optimization systems

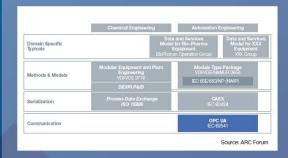
NAMUR, PROCESSNET, ZVEI Module Type Package (MTP)

Mission

- Time reduction of automation engineering and commissioning
- Manufacturer-independent connectivity of equipment modules

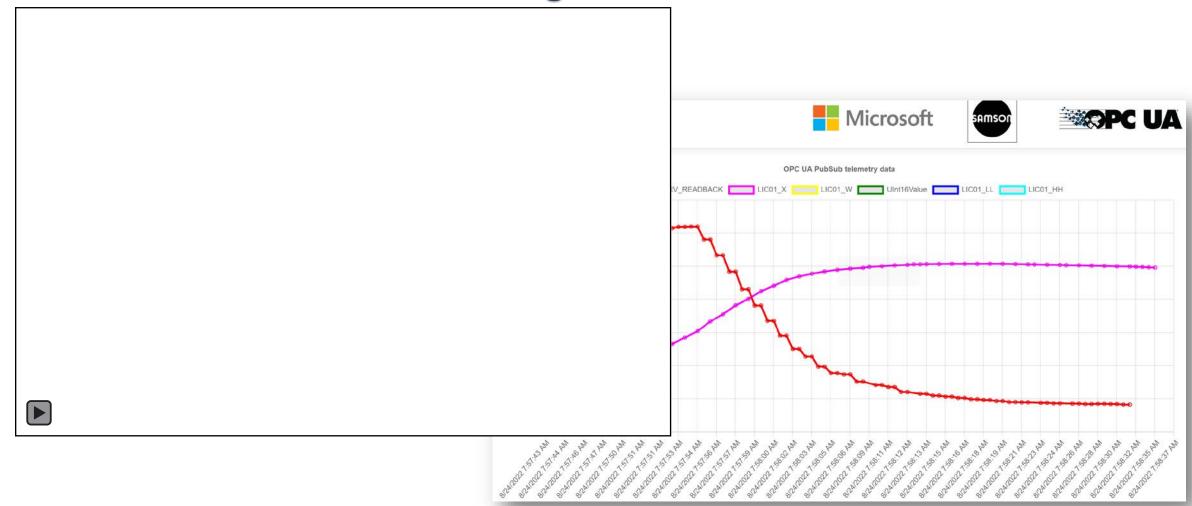


MTP is leveraging OPC UA



 OPC UA (IEC62541) is today the only communication channel for MTP

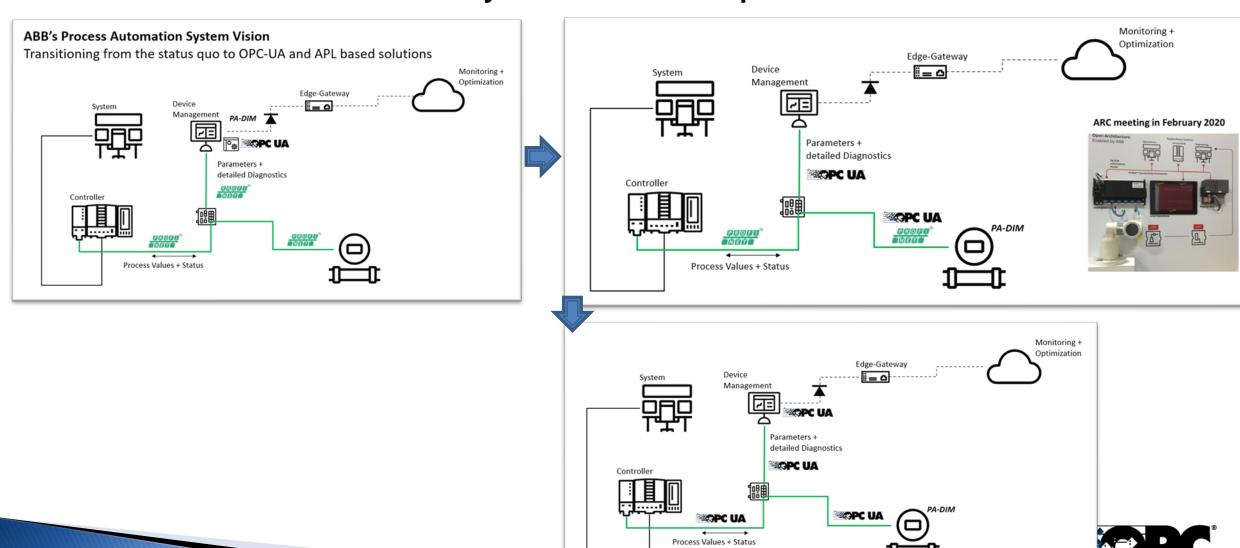
Achema 2022: New Class-A member SAMSON Demonstrator OPC UA leverages MQTT





Achema 2022: OPC Press Conference – ABB statement

- ABB's Process Automation System Vision: 3 Steps to OPC UA



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OPC UA: One Harmonized Solution

News about Extending OPC UA to the Field



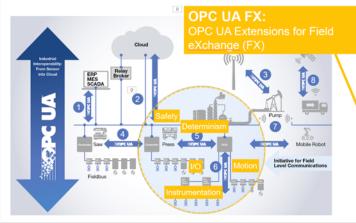


Four Years Field Level Communications (FLC) Initiative

(11/2018 - 11/2022)



FLC Initiative to create OPC UA Field eXchange (FX) specifications: Extending OPC UA to the field incl. Determinism, Safety & Motion



- 1 IT / OT Communication
- 2 Cloud Integration
- 3 Secure Remote Access
- 4 Local OT Communication
- 5 Controller to Controller
- 6 Controller to Device incl.
 Device to Device
- Wireless Integration (5G)
- 8 Future Ready

Press Conference November 2018



Members of the Field Level Communication (FLC) Initiative's Steering Committee



OPC UA for field: APL and TSN as enabler for OPC UA

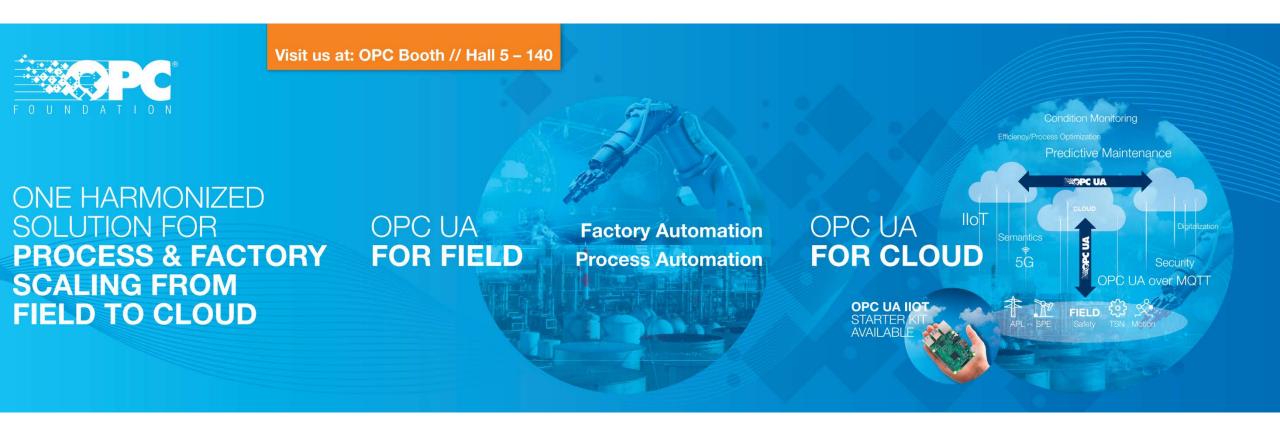
- Ethernet APL and TSN are enablers for OPC UA
 - Ethernet APL is the enabler to scale from edge down to field to sensor
 Integrate OPC UA into field devices to implement information model as near as possible at data source
 - OPC UA has strategic benefits for future compared to established fieldbus solutions
 OPC UA provide data transfer, information modelling, Safety and IT security scaling from field to cloud
 - ABB announced to replace existing solutions with OPC UA over APL in future
- TSN is the enabler for deterministic real-time
 At begin: Expected to be inside machines with fixed set of configuration like
 - ProfiNET over TSN
 - CC-Link over TSN
 - EtherCAT over TSN
 - OPC UA over TSN

Criteria for success at market: Speed, costs, easiness to enable (setup) and maintenance (diagnostic)



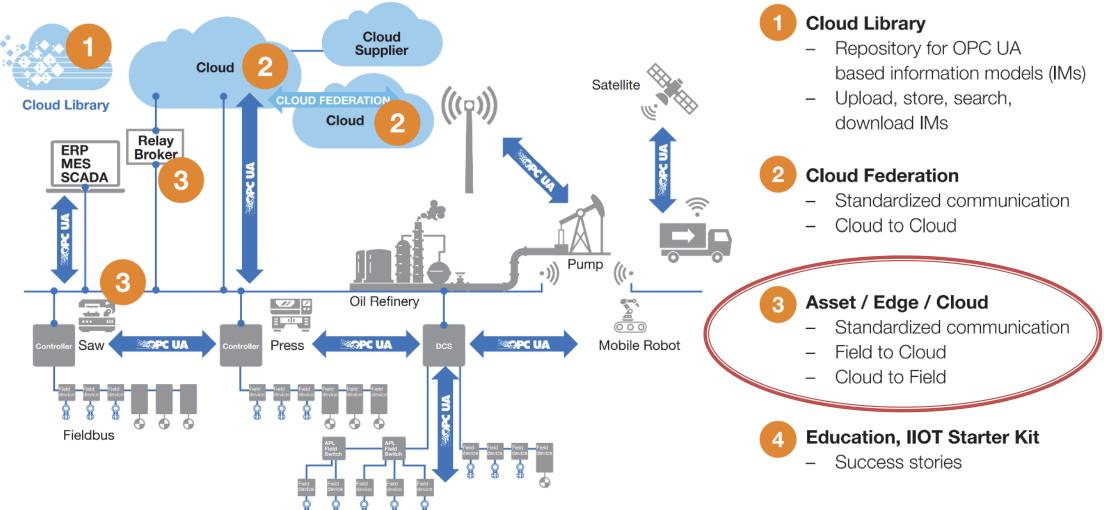
OPC UA: One Harmonized Solution

News from Cloud initiative





UA Cloud Initiative





2021: Support by 2 OT companies and 1 IT company

Challenge:

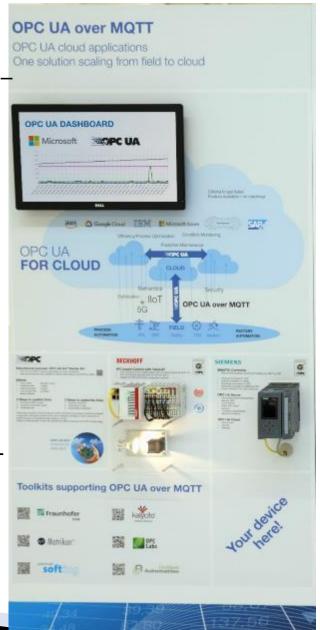
MQTT is set as transport to cloud
 BUT: MQTT does not define payload –
 results in multiple company or
 consortia mapping definitions

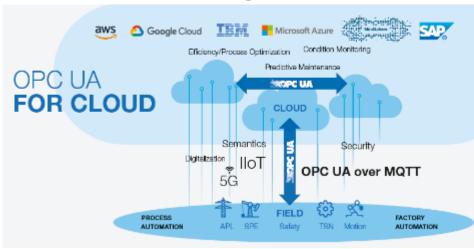
Solution:

- OPC UA Pub/Sub (over UDP and MQTT) published in Feb 2018
- Different bindings (JSON/BINARY) for different use-cases

Eco-System:

- Major cloud suppliers like aws, GoogleCloud, IBM, MS Azure, MindSphere, SAP confirmed to support "OPC UA over MQTT"
- Implementers of OPC UA over MQTT Beckhoff, Siemens,
- UA IIoT Starterkit / Toolkits available
- Plugfest is established live!





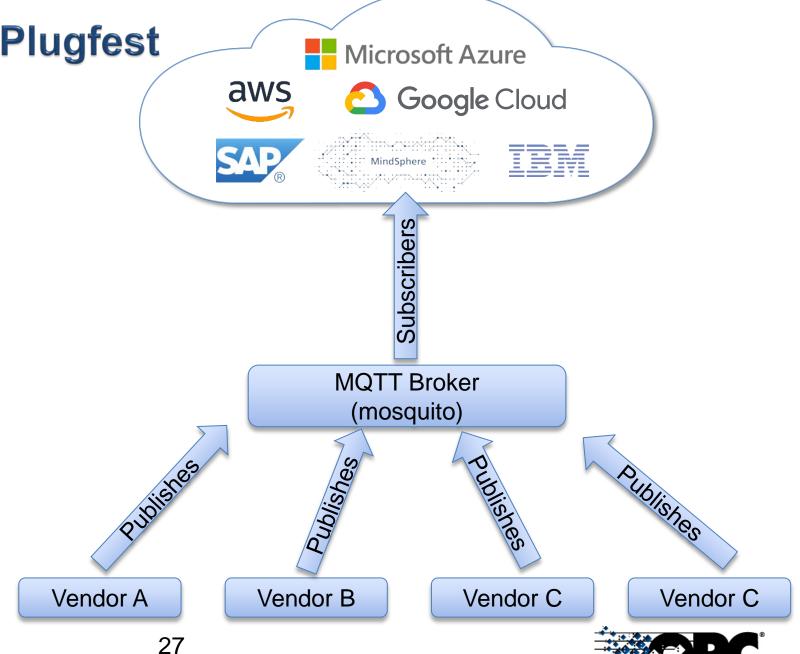


Feb 01st, 2022 OPC Foundation PR: Leading IoT Vendors Commit to OPC UA Adoption https://opcfoundation.org/news/press-releases/

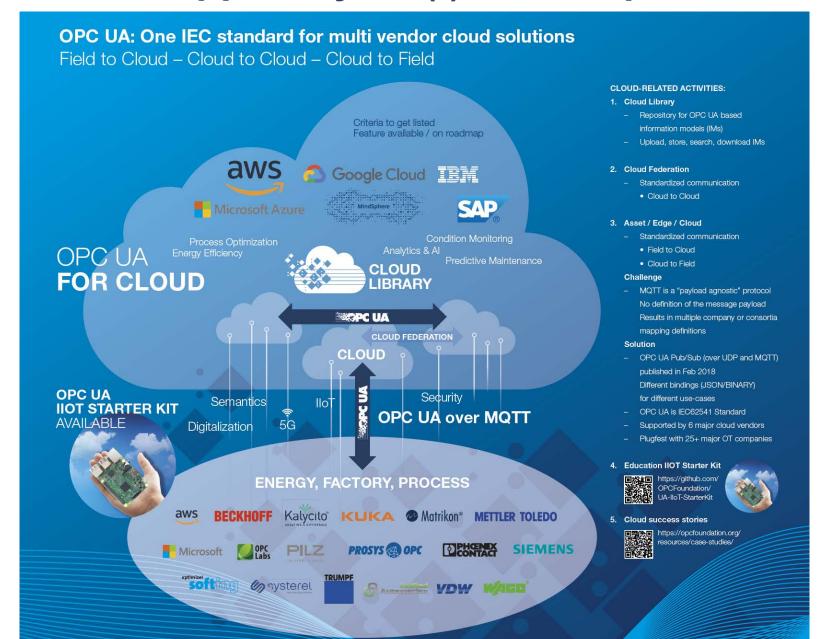


OPC UA over MQTT Plugfest

- OT faster with adaption then IT
- Participating vendors
 - Beckhoff
 - Kalycito
 - KUKA
 - Matrikon
 - Mettler Toledo
 - Microsoft
 - OPC Labs
 - Pilz
 - Prosys OPC
 - Phoenix Contact
 - Siemens
 - Softing
 - Systerel
 - TRUMPF
 - Unified Automation
 - VDW
 - WAGO



End 2022: Support by 18 (!) OT companies





SPS 2022:

Cloud giant AWS supporting OPC UA PubSub over MQTT







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SEMANTIC Interoperability: The key for the digitalization

Generic Device Models: Cloud, Controller, Field Device, Process Device

- OPC 30400 UA for Cloud Library
- OPC UA to Cloud Federation*
- OPC 10000-100 UA for Devices
- OPC 10020 UA for Analyzer Devices
- OPC UA for Analytical System Integration (CAISI) (under prep)
- OPC 30000 UA for PLCs based on IEC 61131-3
- OPC 30001 UA for IEC 61131-3 Function Blocks
- OPC 30010 UA for AutoID Devices
- OPC UA for Labratory Devices (LADS)*
- OPC 30081 UA for Process Automation Devices (PA-DIM)
- OPC UA for Power Consumption Management*
- OPC UA for Global Positioning*

Oil & Gas

- OPC 30020 UA for MDIS
- OPC UA for Energistics ProdML*
- OPC UA for Energistics WitsML*

Energy

- OPC 10040 UA for IEC 61850 –
 Electrical Substation Automation (Release Candidate)
- OPC UA for UA for Wind Power Plants (IEO61400-25)*

Building

OPC 30030 - UA for BACNET (Release Candidate)

Manufacturing Devices: Robots, Machines, Machine Tools

- OPC 40001-1 UA for Machinery Basic Building Blocks
- OPC 40001-100 UA for Machinery Result Transfer
- OPC 30070-1 UA for MTConnect, Part 1: Device Model
- OPC 40502 UA for Computertzed Numerical Control (CNC) Systems
- OPC 40501 UA for Machine Tools
- OPC 40083 UA for Plastics Rubber General Types
- OPC 40077 UA for Plastics Rubber –
 Injection Moulding Machines to MES
- OPC 40079 UA for Plastics Rubber –
 Injection Moulding Machines to Robot
- OPC 40082-1...n UA for Plastics Rubber < device>
- OPC 40084-1....n UA for Plastics Rubber Extrusion
- OPC 40100 UA for Machine Vision
- OPC 40010 UA for Robotics
- OPC 40200 UA for Weighing Technology
- OPC 40451 UA for Tightening Systems
- OPC UA for High Pressure Die Casting*
- OPC UA for Powertrain*
- OPC UA for Surface Technology*
- OPC 40550 UA for Woodworking Machinery
- OPC 40301 UA for Flat Glass Processing
- OPC 40223 UA for Pumps and Vacuum Pumps
- OPC 40250 UA for CompressedAirSystems
- OPC UA for Intralogistics Communication*
- OPC UA for Process Air Extraction and Filtration (PAEFS)*
- OPC UA for Fibre and Yarn Testing Devices (FYTD)*
- OPC 40560 OPC 40569 UA for Mining (Release Candidate)
- OPC UA for Geometrical Measuring Systems*
- OPC UA for Cranes and Holsts*

Miscellaneous

- OPC 30060 UA for Tobacco Machines
- OPC 30200 UA for Commercial Kitchen Equipment

Enterprise, Asset Mgmt, Packaging

- OPC 10030 UA for ISA-S95
- OPC 10031-4 UA for ISA-95 Job Control
- OPC UA for Mirnosa CCOM*
- OPC 30260 UA for OpenSCS Serialization Model
- OPC 30261 UA for OPEN SCS Job Order Profiles
- OPC 30050 UA for PackML (OMAC)
- OPC 40600 UA for Welhenstephan Standards
- OPC 30270 UA for Industrie 4.0 Asset Administration Shell

Engineering

- OPC 30250 UA for DEXPI
- OPC 30040 UA for AutomationML

Field Device Integration

- OPC 30080 UA for Field Device Integration (FDI)
- OPC 30090 UA for Field Device Tool (FDT)

Field Communication

- OPC 30100 UA for SERCOS Devices
- OPC 30110 UA for POWERLINK
- OPC 30130 UA for Control & Communication System Profile (for Machine) CSP+ (CCLink)
- OPC 30120 UA for IO-Link Devices and IO-Link Masters
- OPC 30140 UA for PROFINET
- OPC 30141 UA for PROFlenergy
- OPC 30142 UA for PROFINET Remote IO
- OPC UA for CIP Devices*

- 85+ groups with domain experts have defined the semantics for their verticals
- Largest eco-system for information models for the automation world



SEMANTIC Interoperability: The key for the digitalization

New landing page with complete overview here:
 www.opcfoundation.org -> About -> Working Groups-> List of Working Groups



Collaborations – Status overview working groups

Status Sept 2022: 12 releases and 5 new working groups

Releases

- OPC 10000-1..24, OPC UA v1.05
- OPC 10000-100, Device Model v1.03
- OPC 10000-110, Asset Mgmt Basics
- OPC 10000-200, Industrial Automation v1.01
- OPC 30400-1..2, Cloud Library
- OPC 30080, FDI v1.03
- OPC 30142, PROFINET-RemotelO
- OPC 40001-1 Machinery Basic Building Blocks v1.02
- OPC 40501-1 Machine Tools v1.01
- OPC 40084-1..12 PlasticsRubber-Extrusion v2.00
- OPC 30060 Tobacco Machinery v2.00
- OPC 4056n Mining

New Working Groups

- Power Consumption Mgmt
- Additive Manufacturing
- Analyzer System Integration
- Global Positioning
- OPC UA for CAISI"
 Common Analytical Instrumentation
 System Integration



Power Consumption: Joint activities including OPCF, PNO, ODVA and VDMA

- Development of energy management interfaces for IoT technologies
 - With the help of an energy information model
 - Unification of energy information in an energy information model
 - Use of energy information from different sources of the heterogeneous field level
 - Development of the energy information model based on existing standards and OPC UA



FOR A HARMONIZED

www.opcfoundation.org/podcast

ENERGY MODEL

PROF. DR.

HANNOVER

KARL-HEINZ NIEMANN

UNIVERSITY OF APPLIED SCIENCES.

OPC Foundation: Promise for OPC UA based, secured Industrial Interoperability

Interoperability Robustness & Security

66+ Joint Working Groups Data Modelling/Harmonization

Validating / Certification Online Reference

Vendor, Platform, Market and OS **Independent**

Scalable From Sensor to Cloud

Discoverable Services Oriented Architecture

Independent of transport protocol

Non-Profit (OPC Foundation)

Widely Adopted: >50M install base

Open Source on GitHub

Security Design from Ground up

Graph Support, preserves source context

Vendor **extendable** data model via Companion Specifications

Relevant: Enables domain specific information models

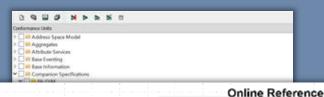
- Discrete: Robotics, Machine Vision, ...
- Process: FDI, FDT, PA-DIM, MDIS, NOA..
- Energy: IEC61850, ...



Validation of Companion Specs

Compliance Test Tool (CTT): Open available 1800 test scripts for the OPC UA core functionality and for the Companion Specifications e.g. for PA-DIM / PLCopen / MDIS / ...

Online Reference: Public reference with all models







Nov 29th, 2022 OPC Day Finland

CTT Availability

- ▶ CTT is available for free for Corporate Members of the OPC Foundation
- ▶ CTT is available for 1000 USD for non-paying members of the OPC Foundation
- ▶ OPCF has rules to share with collaboration partners during WG by providing a time limited CTT version
- Download:

https://opcfoundation.org/developer-tools/certification-test-tools



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New: .NET User Group

- Group of companies to increase quality of the stack and integrate additional functionalities
- Focus on IT/cloud-connected scenarios
- Complementing, not competing with commercial toolkits
- 3 initial funder OPCF Board of Director companies: ABB, Microsoft, SAP
- No change in licensing
 .NET OPC stack will remain available to OPC members and as Open-source release

GitHub: https://github.com/OPCFoundation

Nov 8th, 2022: OPC Foundation press release



News Release

OPC Foundation welcomes the new ".NET User Group" to maintain the open-source UA-.NET Standard project

ABB, Microsoft, and SAP have joined forces to extend and enhance the OPC Foundation's open-source .NET offerings

Scottsdale, AZ – November 8th, 2022 - The OPC Foundation (OPCF) welcomes the launch of the ".NET User Group" initiated by three companies represented on the OPC Foundation Board of Directors ABB, Microsoft, and SAP. This group aims to maintain and extend the existing open-source "UA-.NET standard" project, which is available on GitHub. All three companies use this open-source project in their products in addition to commercial solutions.

Each company is donating a full-time development resource to coordinate the future direction of the initiative, increase project quality, and implement new features. This ensures that important extensions to the standard, like ECC security, are integrated in a timely manner. Through coordinated project management, the group is helping all users, and the broader developer community, to more quickly and easily implement OPC UA in their applications. The initiative is open for additional OPC Foundation members and encourages the public to continue their contribution to the open-source project.

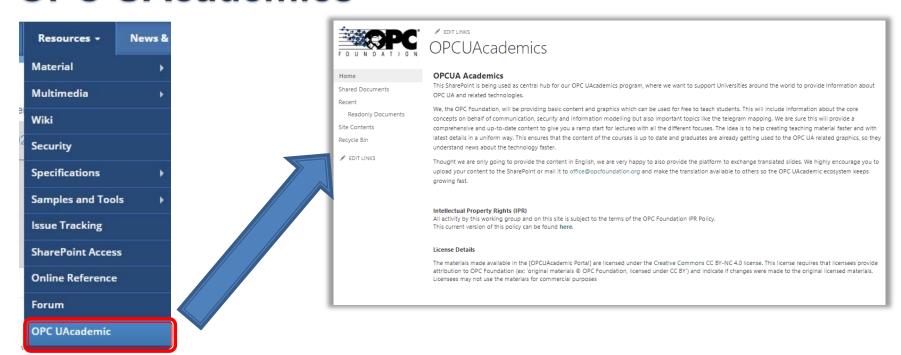
With the engagement of the new .NET User Group Initiative, there will be no change to the existing license of the UA-.NET code on GitHub: The dual license allows RCL for OPC Foundation corporate members and GPLv2 for others. RCL allows corporate members to use the code in their products without opening their own additional implementation.

Mr. Martin Regen from Microsoft chairs the .NET User Group Initiative. The three founding companies manage the UA-.NET Standard development. The UA-.NET Standard project is still freely available to all developers for use in their in-house and commercial applications. OPC Foundation members who want to help maintain the UA-.NET project <u>are</u> welcome to join the initiative. To get started, the OPC Foundation invites interested parties to contact Martin Regen by email <u>martin regen@microsoft.com</u>

Claudius Link, of SAP, commented, "For SAP customers, transparency and fluid availability of manufacturing data is critical. Openness and industry-wide accepted standards are indispensable to connect SAP applications with equipment and systems on the shop floor. We are excited to be one of the founders of the 'NET User Group', where we continue to develop and maintain the OPC UA-.Net Standard library in an open-source community."

Stefan Hoppe, OPC Foundation President, said, "One of the OPC Foundation special advantages is the strength of our community where members from diverse industries and competing companies regularly work together to improve the OPC UA standard and make it easier to adopt. The .NET User Group Initiative is an excellent example of this process in action." Mr. Hoppe concluded, "The OPC Foundation

OPC UAcademics



- Done: (100%) Recording of the slides done professors see/hear what we want to highlight with a slide
- Done: Translate to Chinese done
- Next: Translation to other languages like Japanese, French, Spanish, Arabic



OPC UA: IIoT Starter Kit – available – shows easiness of OPC UA

Efforts

- ▶ Publicly available https://github.com/OPCFoundation/UA-IIoT-StarterKit
- ▶ Educational purpose open source no commercial aspect
- Show easy user experience for OPC UA PubSub incl. semantics
- Learn cloud communication via OPC UA over MQTT
- Success in less than 1 hour

Efforts

Time in total
less than 1 hour

Publishing data3 Steps

Subscribing data3 Steps

Cost savings from Unlimited

lessons learned

3 Steps to publish Data

- ▶ 1. Running the MQTT Agent
- ▶ 2. Chose the information model
- ▶ 3. Publishing data

3 Steps to subscribe Data

- 1. Discover publishers
- 2. Subscribing to data
- 3. Subscribing to MetaData

Delivered June 2021





Success Stories

https://opcfoundation.org/resources/case-studies/



- equinor, Microsoft, Prediktor
- Renault & Google Cloud
- Miele & Microsoft
- Rosendahl-Nextrom, Siemens









Call for action: Provide your end customer success story



Huge number of initiatives

- Large enterprise companies have no issues supporting this... however...
- Small / Medium enterprise companies are confused about unclear interaction of all these initiatives Confusion prevents the adaptation!

Manufacturing-X Catena-X **OPC UA** Gaia-X 85+ OPC UA **AutomationML Companion Specs** Asset Administration Shell umati MetaVerse **MTP** IDTA → Digital Twin DataSpace **OPAF Digital Twin Consortia Open Industry Alliance** "Service Bus"

Position paper (in progress):

"The interaction of management shell, AutomationML and OPC UA -

A big picture of interoperability solutions"

Cooperation AML, IDTA, OPCF, VDMA

Call for Actions

- Membership
 Support the activities of the OPC Foundation and become a member
 If you are a logo member, please register as full (corporate) member
 If you are end-user, why not register as corporate member
- Success stories
 Please share your experience with the rest of the world
 - Your success story will be written by journalist review and approval by your company
 - Podcast
 - Presentation at OPC Day International
- Share your requirements with OPC Foundation
- Initiate new groups
- Become active contributor



OPC Foundation: The United Nations for Industrial Automation



Thank you! - Questions? Please contact us!



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Looking for more information? https://opcfoundation.org/

