**The 11th International Conference on Safety of Industrial Automated Systems Instructions for Papers**

Malm T1., Tiusanen R1., Randén-Siippainen A. 2

1 VTT Technical Research Centree of Finland

2 Finnish Society of Automation

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**ABSTRACT**

The abstract has a maximum length of 500-1000 words and must not contain any figures, graphics or tables. The abstract page template is same as in full text and beginning is same up to the Abstract heading.

**1 INTRODUCTION**

This document describes page setup for submitted paper to the SIAS 2024. Please use the following instructions when writing the full paper. You can copy these instructions, delete the contents and use them as a template. Alternatively, you can open a new document and copy the format of this document manually. If you use some text-processing programme other than Word, you will have to use the latter option.

**2 PAPER SPECIFICATIONS**

1. A4 format 21 x 29,7 cm.
2. Margins should be as follows: left 3 cm, right 2 cm, top 3 cm, bottom 2 cm.
3. Paper length should not exceed 6 pages
4. Do not use header and footer.
5. Do not put page numbers.

**3 HEADINGS**

The headings should be set as in these instructions. Three (3) numbered headings have been defined. Please note that the empty space before and after the heading is already defined so do not add any extra space before or after the heading.

**4 BODY TEXT AND LISTS**

**4.1 Body text**

The body text should be single spaced and justified. The font should be Times New Roman 10 pt. Use the style Normal.

**4.2 Lists**

Introduce the items in vertical lists with:

1. dashes
2. special symbols, or
3. numbering

**5 TABLES AND FIGURES**

Tables and figures can be included with the text. All tables and figures should be left-aligned.

**5.1 Tables**

Write the title before the table using the style Normal. Leave a double space before and after the table. Use consecutive numbering. When referring to the table, use a capital letter (Table 1).

Example:

***Table 1****. Table title.*

Use the Normal style in the text of the tables.

**5.2 Figures**

Figures should be imported in the document so they can be easily viewed and printed.

5.2.1 Figure title

The figure title should be below the figure and use the style Normal. Use consecutive numbering. When referring to the figure, use a capital letter (Figure 1).

Example:

***Figure 1****. Figure title.*

**6 REFERENCES**

The reference should include the author (last name, first name), the name of the publication, the place and year of publishing, the edition and the pages referred to. References should be sorted according to the order of appearance in the text. The publications should be numbered. When referring to the publications in the text, use numbers placed between two brakets, e.g. [1].

1. Graham J. H., Meagher J. F., *A sensory-based robotic safety system*, IEE Proceedings D. Control Theory and Applications, Vol. 132, 1985, pp. 183-9.
2. Lampela K., Kuusisto L., Leiviskä K., *D100-stage bleaching control with fuzzy logic*, Tappi Journal, 79(1996) 4, 93-97.
3. Blaise J.C., Welitz G., *Operating on machinery out of production modes: principles and accidentology*, Proc. of the 6th Int. Conf. Safety of Industrial Automated System, Tampere Hall, Finland, 2010.

**7 SUBMISSION OF FULL PAPER**

Please submit full papers in PDF format by EasyChair (TBD) to the SIAS 2024 website.