



Safety of Industrial Automated Systems – SIAS 2024, June 12-13, 2024, Tampere, Finland, Program

Tuesday11.6.2024at 18.00Get-together at Vapriikki				Registration (Ilves 15-
Wednesday	Presentation	Speaker	Chair	17, Vapriikki 17.30-18)
12.6.2024		opeaner	Chair	
8:00				Registration + coffee
9:00	Introduction to the topic, program introduction	Johannes Hyrynen VTT	Timo Malm	Welcome
9:20	Machinery safety: Insights from the automation provider	Keynote speaker Minna Kettunen, Fastems Oy Ab		Plenary session
10:00	1. Balancing intended collaboration and safety requirements during the design and implementation of an industrial cobot application - A case study	Damien Burlet- Vienney, Sabrina Jocelyn, Chantal Gauvin, Chun Hong Law, Bertrand Galy and Seyed Hossein Haj Zargarbashi	Jyrki Latokartano, Nicholas Hall	Collaborative robots
10:20	4. Application example: Evaluation of mechanical collisions at workplaces with collaborative robots	Jan Zimmermann, Matthias Clermont, Georg Nischalke- Fehn and Nihad Karacic		
10:40	9. Effects of various factors on Power and Force Limitation function of collaborative robots	David Tihay and Adel Sghaier		
11:00	31. Safety Pilot: Digital Risk Assessment Integrated into Robot Programming	Robert Scharping, Roland Behrens and Norbert Elkmann		
11:20	43. Effects of Interspace and Safety2.0 implementation on safety and well- being in human-robot collaborative environment	Takayoshi Shimizu, Masaki Nobuhiro and Masao Dohi		
11:40	Company presentation: Klinkmann Automation Oy – Smart Safety Solutions	Riku Lemmetty, Klinkmann Automation		
12:00				Lunch
13:00	47. RAS Safety Framework: A Digital Twin-Based Approach to Assurance of Complex Systems	Nikita Johnson Needle, James Douthwaite, Yunus Emre, James Law and Nicholas Hall	Nicholas Hall Timo Malm	Collaborative robots Mobile machinery

13:20	14. EU safety regulations and	Timo Malm, Risto		
	standards for autonomous mobile machinery	Tiusanen and Josep ha Berger		
13:40	Company presentation: Bowtie methodology and the BowTie Suite	Bilyana Konstantinova, Wolters Kluwer		
14:00				Poster session + coffee
15:20	7. Defeating of Protective Devices: Results of a Recent Survey	Stefan Otto	Jean- Christophe Blaise Timo Malm	Protective devices and safety systems
15:40	32. Design and Development of a Roaming Wireless Safety Emergency Stop	Henry Beuster, Thomas Doebbert, Christoph Cammin, Dmytro Krush and Gerd Scholl		
16:00	12. How can functional AI be safely integrated into a machine?	Michaël Sarrey		
16:20	13. Towards Safer Supervisor-MachineShared Decision-Making for RuntimeHazard Mitigation in HighlyAutomated Off-road Machinery	Marea de Koning, Tatiana Minav, Willie L. Brown, Reza Ghabcheloo		
16:40	Guidelines to dinner location			
17:30	Ferry cruise to Viikinsaari	ms Silver Sky / Suomen automaatioseura SIAS 2024		
21:00	Ferry back to the town			
Thursday 13.6.2024				
9:00	The upcoming European Machinery Regulation. A critical review	Keynote speaker Otto Goernemann, SICK AG	Timo Malm	Plenary session
9:30	20. Machine safety with collaborative press brake application	Juho Pirttilahti and Juha Hirvonen	Frans Nilsén Damien Burlet- Vienney	Protective devices and safety systems
9:50	24. A Study of Safety Radar As a Three-Dimensional Electro-Sensitive Protective Equipment	Reiji Nishigaki, Atsunori Hirano and Takeshi Nomura		
10:10	25. Innovative assistance system to prevent accidents on sliding table saws	Thomas Seifen		
10:30	41. The study of design and operation of collaborative machines - risk assessment and communication	Hiroo Kanamaru		
10:50				Coffee
11:10	8. Assessing an automated mining operation with STPA	Josepha Berger, Risto Tiusanen and Timo Malm	Risto Tiusanen, Tsuyoshi Saito	Risk assessment

11:30	23. Proposal of Risk Assessment	Shogo Araya,		
	Method of Collaborative Safety to	Masaki Nobuhiro,		
	Improve Safety and Productivity	Shoken Shimizu,		
	Simultaneously in Manufacturing Field	Hidetoshi Fukui,		
		Tatsuro Mori,		
		Nariaki Murata,		
		Hiroyuki Yano, Rieko Hojo, Yuka		
		Koremura and		
		Nobuyuki Yasui		
11:50	26. Calculating the reliability of a zero	Pascal		
	energy state system	Poisson, Sabrina		
		Jocelyn and Yuvin		
		Chinniah		
12:10				Lunch
13:10	16. Towards "Positive Safety" -New	Masao Mukaidono,	Risto	Risk assessment, safety
	trend in occupational safety and	Toshiyuki Kajiya	Tiusanen,	and cybersecurity
	health-	and Toshihiro Fujita	Tsuyoshi	
			Saito	
13:30	27. Importance of Education and	Toshihiro Fujita,		
	Qualification Systems to Embrace a	Masahiko Ariyama		
	Holistic Approach of Human,	and Masao		
	Technology, Management and Rule	Mukaidono		
	Formation for Advancing Safety,			
	Health, and Well-being at Work			
13:50	37. Case Study of Conformity	Yoshihiro Nakabo,		
	Assessment based on ISO 31101 and	Kazutsugu Suita,		
	Safety management systems of	Hiroaki Fujimoto,		
	Robotic Services	Hitoshi Kubo, Itsuki		
		Goda, Takeshi		
		Kushibiki, Hayato		
		Ikuma,		
		Matsubayashi		
		Naoto and		
		Takeshima Hiroki		
14:10	50. Tag - and Knowledge-based	Robert Scharping,		
	Standards Documentation	Roland Behrens,		
		Jan Zimmermann		
		and Norbert		
		Elkmann		
14:30	6. Cyber risk and machine safety:	Pascal Lamy, Nellie		
	towards the integration of cyber risk	Perrin and Nisrine		
	assessment into occupational risk	Ghadban		
	assessment?			
14:50	48. New approach to industrial	Jonas Stein,		
	security offers also potential savings	Matthias Weitz and		
1 - 1 -		Andreas Schmid		
15:10	Discussions between presentations			Coffee time
15:30				Coffee time
15:50	21. Relation between safety and	Rieko Hojo, Keiju	Toshihiro	Human-machine
	happiness for worker at work -	Anada, Yuka	Fujita, Lien	interaction
	Introduction of case studies from	Koremura and Shok	Wioland	(Human factors,
	quantitatively measure and visualize	en Shimizu		Education, Work
	well-being to connect to "KAIZEN"			environment)

16:10	36. Examination of unsafe behaviour and conditions causing human errors during human-machine interaction in a collaborative production system	Kazunari Tsukiyama and Rieko Hojo	
16:30	52. A tale of automation safety: Lessons learned from automotive to aviation and beyond	Nadezhda Gotcheva	
16:50	5. Smart mining and emerging occupational health and safety risks in the mining industry: A literature review	Seyedeh Arezoo Baghaei Naeini, François Gauthier and Adel Badri	
17:20	Info about industry visits, Welcome to the next SIAS, Thank you for all		Conclusions
17.40	End of the conference		
Friday 14.6.2024			
	Excursions		
9:00- 13.30	Kalmar and Bronto Skylift		
9:00- 13.30	Fastems and Tampere University		

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PROCEEDINGS





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